

# The cutting fluid made especially for machining aluminum.

- Provides superior lubricity in machining aluminum and its alloys
- Reduces friction
- **■** Eliminates chip welding
- **■** Improves surface finish
- Extends tool life

# Typical applications where Tapmatic Dual Action Plus #2 Cutting Fluid can be used:

- Bending
- Boring
- Drilling
- Engraving
- Facing
- Forming
- Grinding

- Milling
- Reaming
- Sawing
- Tapping
- Threading
- Turning

# Tapmatic Dual Action Plus #2 Cutting Fluid is available in these sizes:

	Size	Part No.
16	fluid ounces (0.473)	40220
1	gallon (3.78 liters)	40230
5	gallons (18.93 liters)	40240
55	gallons (208 liters)	40260

### **General Information**

Dual Action Plus #2 Cutting Fluid is designed especially for aluminum. Dual Action Plus #2 Cutting Fluid increases tool life and production, reduces costs, prevents tool seizure and galling, and assures a finer finish. It is safe for tapping, drilling, reaming, threading or finishing on aluminum.

Material Safety Data Sheets are available upon request.

### **Properties**

### **Flash Point:**

175°F

#### **Color:**

Light Yellow

#### Odor:

Mild Fatty

### **Specific Gravity:**

.825

